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## CERTIFICATE OF APPROVAL

### No CAF 181

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This is to certify that, in accordance with  
TS00 General Requirements for Certification of Fire Protection Products  
The undermentioned products of

**Designated CERTIFIRE Approved Door and Blank Manufacturers  
as Converted by**

## **PHILLIPS JOINERY LIMITED**

**Airfield Industrial Estate, Ashbourne, Derbyshire, DE6 1HA**  
**Tel: 01335 343614 Fax: 01335 300674**

Have been assessed against the requirements of the Technical Schedule(s)  
denoted below and are approved for use subject to the conditions  
appended hereto:

#### **SCOPE OF APPROVAL**

Approved for processing of fire  
doors and/or blanks  
manufactured by CERTIFIRE  
approved companies as specified  
in this certificate: Blank  
conversion, apertures; glazing of  
apertures and door frames

#### **TECHNICAL SCHEDULE**

**TS10 Fire Resisting Door  
Assemblies with non- Metallic  
Leaves**

**Signed and sealed for and on behalf of Warringtonfire Testing and Certification Limited**

**Paul Duggan**  
**Certification Manager**



Issued: 4<sup>th</sup> April 2007  
Revised: 10<sup>th</sup> July 2019  
Next audit test due: 10<sup>th</sup> July 2024  
Frequency: Every 5 years  
Valid to: 11<sup>th</sup> April 2022



## CERTIFICATE No CAF 181 PHILLIPS JOINERY LIMITED

### GLAZED APERTURES and DOOR FRAMES (JELD-WEN Limited)

1. This approval relates to the cutting of apertures with or without glazing in doors supplied by JELD-WEN Limited and to the manufacture of doorframes. Subject to the undermentioned conditions, the doors will meet the requirements as detailed in the relevant certificates.
2. This certification is provided to the client for their own purposes and we cannot opine on whether it will be accepted by Building Control authorities or any other third parties for any purpose.
3. The certified doors for which the cutting of apertures, subsequent glazing thereof and provision of frames is approved are as following:

JELD-WEN Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	Resizing / Relipping
CF160	FD30 Flush & Die Formed	✓	✓	✓	✗
CF192	FD30 Tubeboard	✓	✓	✓	✗
CF271	FD30 Doors	✓	✗	✓	✗
CF433	FD30 Doors	✗	✗	✓	✗
CF572	FD30 Doors	✗	✗	✓	✗
CF573	FD30 Doors	✗	✗	✓	✗
CF5143	FD30 Doors	✓	✓	✓	✓
CF5478	FD30 Flush & Die Formed	✗	✗	✓	✗
CF177	FD60 Flush	✓	✓	✓	✗
CF179	FD60 Die-formed	✗	✗	✓	✗
CF331	FD60 Doors	✓	✓	✓	✓

**Note:** The scope of approval and field of application for the doors is contained in the above referenced certificates.

4. Apertures, glazing and frames shall be in accordance with JELD-WEN UK Limited construction specifications and data sheets for the above referenced products.
5. Please refer to the relevant / Current CERTIFIRE data sheet for suitable frame material options.
6. Processing is conducted in accordance with JELD-WEN UK Limited procedures.
7. The process is approved on the basis of on-going certification of quality management system to ISO 9001:2015.

Signed  
E/220

Issued: 4<sup>th</sup> April 2007  
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**PHILLIPS JOINERY LIMITED**

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8. Inspection and surveillance of factory production control
9. The approval relates to on-going production.
10. Approved products carry both the original manufacturer's CERTIFIRE approval label and a second label identified with the processor's name and contact number, the CERTIFIRE name, or name and mark, together with the CERTIFIRE certificate number and a unique serial number.

Signed  
E/220

Issued: 4<sup>th</sup> April 2007  
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## CERTIFICATE No CAF 181 PHILLIPS JOINERY LIMITED

### BLANK CONVERSION, GLAZED APERTURES and DOOR FRAMES (Halspan Limited)

1. This approval relates to the sizing and lipping and cutting of apertures, with or without glazing, in blanks supplied by Halspan Limited and to the manufacture of door frames. Subject to the undermentioned conditions, the doors will meet the requirements as detailed in the relevant certificates.
2. This certification is provided to the client for their own purposes and we cannot opine on whether it will be accepted by Building Control authorities or any other third parties for any purpose.
3. The certified blanks for which the sizing and lipping of blanks, cutting of apertures, subsequent glazing thereof and provision of frames is approved are as following:

Halspan Ltd Certificate Number	Timber Door Product	Sizing and lipping	Aperture Cutting	Glazing of Apertures	Manufacture of Frames
CF435	FD30 Prima blank	✓	✓	✓	✓
CF436	FD60 Prima blank	✓	✓	✓	✓
CF534	FD30 Optima blank	✓	✓	✓	✓
CF535	FD60 Optima blank	✓	✓	✓	✓

**Note:** The scope of approval and field of application for the doors is contained in the above referenced certificates.

4. Lippings, apertures, glazing and frames shall be in accordance with Halspan Limited construction specifications and data sheets for the above referenced products.
5. Please refer to the relevant / Current CERTIFIRE data sheet for suitable frame material options.
6. Processing is conducted in accordance with Halspan Limited procedures.
7. The process is approved on the basis of on-going certification of quality management system to ISO 9001:2015.
8. Inspection and surveillance of factory production control
9. The approval relates to on-going production.

Signed  
E/220

Issued: 4<sup>th</sup> April 2007  
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## CERTIFICATE No CAF 181 PHILLIPS JOINERY LIMITED

10. Approved products carry a label identified with the processor's name and contact number, the CERTIFIRE name, or name and mark, together with the CERTIFIRE certificate number and a unique serial number.

### BLANK CONVERSION, GLAZED APERTURES and DOOR FRAMES (Falcon Panel Products Limited)

1. This approval relates to the sizing and lipping and cutting of apertures, with or without glazing, in blanks supplied by Falcon Panel Products Limited and to the manufacture of door frames. Subject to the undermentioned conditions, the doors will meet the requirements as detailed in the relevant certificates.
2. This certification is provided to the client for their own purposes and we cannot opine on whether it will be accepted by Building Control authorities or any other third parties for any purpose.
3. The certified blanks for which the sizing and lipping of blanks, cutting of apertures, subsequent glazing thereof and provision of frames is approved are as following:

Certificate Number	Timber Door Product	Sizing and lipping	Aperture Cutting	Glazing of Apertures	Manufacture of Frames
CF807	FD30 Strebord blank	✓	✓	✓	✓
CF808	FD60 Strebord blank	✓	✓	✓	✓
CF5614	FD30 Stredor blank	✓	✓	✓	✓

**Note:** The scope of approval and field of application for the doors is contained in the above referenced certificates.

4. Lippings, apertures, glazing and frames shall be in accordance with Falcon Panel Products Limited construction specifications and data sheets for the above referenced products.
5. Please refer to the relevant / current CERTIFIRE data sheet for suitable frame material options.
6. Processing is conducted in accordance with Falcon Panel Products Limited procedures.
7. The process is approved on the basis of on-going certification of quality management system to ISO 9001:2015.

Signed  
E/220

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8. Inspection and surveillance of factory production control
9. The approval relates to on-going production.
10. Approved products carry a label identified with the processor's name and contact number, the CERTIFIRE name, or name and mark, together with the CERTIFIRE certificate number and a unique serial number.

Signed  
E/220

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